

SCANAMID 6

B60

Mineral reinforced

Property	Value	Unit	Standard
Density	2,00	g/cm ³	ISO 1183
Viscosity		Pas	
Flexural modulus at +23°C	(4900)	MPa	ISO 178
Maximum flexural strength	(100)	MPa	ISO 178
Maximum tensile strength	(73)	MPa	ISO 527-2
Elongation at break	(5,8)	%	ISO 527-2
Elongation at yield	(5)	%	ISO 527-2
Impact strength			
Notched Charpy at +23°C	(4)	kJ/m ²	ISO 179
Notched Charpy at -20°C	3,5	kJ/m ²	ISO 179
Unnotched Charpy at +23°C		kJ/m ²	ISO 179
Unnotched Charpy at -20°C		kJ/m ²	ISO 179
Filler content	60	±2%	ISO 3451
Heat Distortion Temperature			
HDT 120°C/h at 455kPa (B)	190	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	93	°C	ISO 75/1
Softening temperature			
Vicat 50°/h at 9,81N (A)	225	°C	ISO 306
Vicat 50°C/h at 49,05N (B)	213	°C	ISO 306
Flammability			
GWT at 2 mm		°C	IEC 695-2-1
UL94 at 1.6 mm			UL94
Mould shrinkage (with flow)		%	ISO 294-4
Mould shrinkage (across flow)		%	ISO 294-4
Hardness Shore D (15 s)		Shore D	D2240

Values within (): 23°C, 50% RH, 24h

Version 1

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